

Date:

10

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Commercial ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering Quality ☐ Other ☐	
NCR No. _____		Date: _____		MRB (QSI042) Approval	
Description		Completed By		Lead hand / Supervisor Approval Verification	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Date: 06/25/18		QC / QA Coordinator Approval	
Container No: S083617 Part: D4054 - 003 Job No: 179450 Serial No/Batch: S083617 Revision: Inspector: Exp Date: Instructions:		Surge		Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	
Root Cause Environment ☐ No Re-verfi ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setu ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		OTHER : _____	



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D4054-003
Job Sheet 179450



Part No: D4054-003

Job Qty: 3 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.01.19 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		7/6/18	0.00	0.00	Start Up Small Fab-3		Smf
100	Small Fab	3 pcs		7/6/18	0.00	2.63	Small Fab-5		Smf
110	QC	3 pcs		7/6/18	0.00	0.00	QC5		38
120	Packaging	3 pcs		7/6/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	3 Ea		7/6/18	0.00	0.00	QC21		DAE 9-89 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-8D	Nut	6 pcs (2 ea)	90-Start up Operation	5080187 X3
M6061T6T0.500W.049	6061-T6 Round Tube .500 X.049W	5.8200 ft (1.94 ea)	90-Start up Operation	5065705
MS20819-8D	Sleeve	6 Ea (2 ea)	90-Start up Operation	5080641

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-8D	6	27	0
	M6061T6T0.500W.049	6	107	0
	MS20819-8D	6	19	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 10:45 AM Dart.lajeunesse.marie